## COMBINED DECLARATION AND POWER OF ATTORNEY

As a below na	med inventor, I/We he	ereby declare that			
⊠or	This declaration is of the following  ⊠original  □ national stage of PCT		supplemental		
	divisional	Continuation	continuation-in-	part	
original, first and sole in	nventor (if only one r	name is listed belo	w) or an original, firs	xt to my name. I believe t and joint inventor (if p ght on the invention entit	lural names
	METHODS OF	MAKING MUI	TILAYER STRUC	TURES	
was described on  I hereby state the claims, as amended  I acknowledge accordance with Title 3  I hereby claim foreign application(s) designating at least one foreign application(s) foreign applicat	as A and claimed in PCT I and was amen that I have reviewed by any amendment rest the duty to disclose 7, Code of Federal Reference for patent or inventor country other than the propage of American States of American State	International Appl ded under PCT A and understand the ferred to above. e information whe egulations, §1.56(a) nefits under Title or's certificate or e United States of a certificate or any rica filed by me of	ication No rticle 19 on e contents of the above ich is material to the a).  35, United States Counder 365(a) of an America listed below PCT International approximation and approximation approximation and approximation and approximation and approximation approximation		n, including plication in 5(b) of any pplication(s) d below any at least one
COUNTRY	APPLICATIO		ATE OF FILING (day, month, year)	PRIORITY CI	LAIMED
				YES	NO
				YES	NO
I hereby claim provisional application(		to Title 35, Uni	ed States Code, § 11	9(e) of the following U	nited States
			PLICATIONS CLA ER 35 USC 119(e)	AIMING	
APPLICATION NO.			DATE OF FILING (day, month, year)		
60/452,747			March 7, 2003		
(	60/453,641		Ma	arch 11, 2003	
Additional pro		numbers are list	ed on a supplementa	l priority data sheet P7	ГО/ЅВ/02В

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

U.S.	APPLICATIONS	8		Status (check	one)
U.S. APPLICATION	s U.S.	FILING DATE	PATENTED	PENDING	ABANDONED
1.					
2.		<u></u>			·
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
5.					
6.					

	DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS				
	ABOVE APPLN. NO.	COUNTRY	APPLICATION NO.	<b>D</b> ATE OF FILING (day,month,yr)	DATE OF ISSUE (day, month, yr)
1.					
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fin	rst inventor: Michael I Douglas
Inventor's Signature:	Mila A Lyke
Date:	12/8/03/
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second in	ventor: Roberto Castellani
Inventor's Signature:	
Date:	
Residence:	
Post Office Address:	Same as above
Citizenship:	Argentine
Full name of third inve	entor: Chad D. Mueller
Inventor's Signature:	Clash & Men/
Date:	12/5/03
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US

Full name of fourth inv	venter: Duane H. Buelow
Inventor's Signature:	Mart
Date:	12/5/03
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inve	entor: Robert J. Blemberg
Date:	12/400
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US

Docket No. 64180-201000 PATENT

## COMBINED DECLARATION AND POWER OF ATTORNEY

	As a below na	amed inventor, I/We h	ereby declare ti	nat		
	⊠o □n	on is of the following riginal ational stage of PCT ivisional	type: design continuation	supplemental	-part	
	l, first and sole	inventor (if only one r	name is listed b	o are as stated below ne below) or an original, firs for which a patent is sou	st and joint inventor	(if plural names
		METHODS OF	MAKING M	ULTILAYER STRUC	TURES	
the clai accorda foreign designa foreign country	I hereby state ms, as amended I acknowledgence with Title 3 I hereby clai application(s) ting at least one application(s) to other than the	and was amen that I have reviewed by any amendment re ge the duty to disclos 37, Code of Federal Re m foreign priority be for patent or invente country other than the for patent or inventor's	and understanderered to above e information egulations, §1.5 enefits under Tor's certificate the United States is certificate or erica filed by m	which is material to the	(if any).  ve identified specific examination of the Code, §119(a)-(d) only PCT internation wand have also ide opplication(s) design	ication, including his application in or 365(b) of any hal application(s) ntified below any ating at least one
C	OUNTRY	APPLICATIO	ON	DATE OF FILING (day, month, year)	PRIORIT	TY CLAIMED
					YES	NO
				,	YES	NO
provisio	I hereby clair onal application		t to Title 35, U	Jnited States Code, § 11	9(e) of the following	ng United States
				APPLICATIONS CLA DER 35 USC 119(e)	AIMING	
	APP	LICATION NO.			ILING (day, month	.vear)
		60/452,747		March 7, 2003		
		60/453,641			arch 11, 2003	
	Additional prattached here		numbers are	listed on a supplementa	al priority data she	eet PTO/SB/02B

Barrier a

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

		TIONS OR PCT INTI THE U.S. FOR BEN			ONS
U.S.	APPLICATIONS	S		Status (check	one)
U.S. APPLICATIONS	s U.S	. FILING DATE	PATENTED	PENDING	ABANDONED
1.					
2.					
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
5.					
6.					

	ABOVE APPLN. NO.	COUNTRY	APPLICATION NO.	DATE OF FILING (day, month, yr)	DATE OF ISSUE (day, month, yr)
1.				· · · · · · · · · · · · · · · · · · ·	
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or fire	st inventor: Michael J. Douglas
Inventor's Signature:	
Date:	
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US
	ventor: Roberto P. Castellani
Inventor's Signature:	WHILL
Date:	12/10/03
Residence:	Plaza 1623. (1430) Buenos Aires
Post Office Address:	Argentine Same as above
Citizenship:	Argentine
Full name of third inve	ntor: Chad D. Mueller
_	
Date:	
Residence:	413 East Peckham Noonah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US

Full name of fourth inve	entor: Duane H. Buelow
Inventor's Signature:	
Date:	
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inven Inventor's Signature:	tor: Robert J. Blemberg
Date:	
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US